



AIR LIQUIDE ENGINEERING
Centre de Champigny-sur-Marne
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May 22nd 2012

To whom it may concern:

We hereby confirm that Polimex–Mostostal S.A. Naftobudowa Division, 66 Powstańców street, 31-670 Kraków, Poland, has successfully executed the dismantling of existing Air Separation Plant in Karlsruhe (Germany) and held reassembly of dismantled in Karlsruhe Air Separation Plant in a new location in Hamburg in “Aurubis” Copper Mill (Germany) – between January and May 2011.

The scope of work consisted of:

- Removing and destroying of insulation materials: perlite, rock wool, molecular sieves, silicagel, alumina, oil, Na₂CO₃
- Heavy lifting of dismantled equipment (approx. 1 000 tons) – liquid and nitrogen storage tanks, Cold Boxes, Exchanger, Valve skid, Absorber Vessels, Turbine etc
- Dismantling of compressor house and intercooler’s equipments (except motors)
- Prefabrication and installation of storage and transportation temporary structures
- Cutting off carbon and stainless steel piping
- Packing and storage of all dismantled equipments and piping
- Unpacking and external cleaning of skids
- Erection of skids (approx. 1 000 tons) – liquid and nitrogen storage tanks, Cold Boxes, Exchanger, Valve skid, Compressor, Absorber Vessels, Turbine etc
- Other main equipments installation
- Relocated carbon steel piping installation (approx. 20 tons)
- Welding of stainless steel pipes inside Cold Boxes, Exchanger and Interco
- On line equipment installation, including instrumentation
- Steel structure installation (platforms, ladders, stairs, accesses, frameworks, pumps)
- Prefabrication and installation of carbon steel piping and supports
- Testing – NDE and pressure
- Quality files

Polimex–Mostostal S.A. Naftobudowa Division has shown professional quality in installation, welding and prefabrication works as well as very good safety behavior.



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We would have no hesitation recommending Polimex–Mostostal S.A. Naftobudowa Division as a reliable and professional manufacturer and contractor for performing similar tasks.

Thanking for good cooperation and hoping to meet for future projects.

Alexandre Dor
Project Manager

A handwritten signature in blue ink, appearing to read 'Alexandre Dor', written over the printed name and title.