PCA
Polskie Centrum Akredytacji
Certyfikacja Wyrobów
AC 214

TÜV THÜRINGEN POLSKA

CERTIFICATE

TTP-PW02-1-0092-0057.20.03

THE CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.

certifies that company

Polimex Energetyka Sp. z o.o.

Aleja Jana Pawła II 12, 00-124 Warszawa, Poland

Manufacturing facility: Aleja Wojska Polskiego 21, 07-401 Ostrołęka, Poland

POLIMEX ENERGETYKA
GK POLIMEX MOSTOSTAL

has implemented and applies the requirements of the standard

PN-EN ISO 3834-2:2021-09
EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

The scope of certification is presented in the Annex to this certificate.

Date of first certification:	28.05.2020
Place and date of issue:	Katowice, 24.05.2024
Certification expiration date:	27.05.2028
Date of next surveillance audit:	until 18.05.2026, under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice

The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl

TÜV Thüringen Polska ★ Centrum Certyfikacji ★

Dominik Bartecki
Director of the Certification Centre

AC 214

Annex to Certificate No. TTP-PW02-1-0092-0057.20.03 issue 01 date 24.05.2024

Certificate holder	Polimex Energetyka Sp. z o.o. Aleja Jana Pawła II 12, 00-124 Warszawa, Poland
Welding location (production)	Polimex Energetyka Sp. z o.o. Aleja Wojska Polskiego 21, 07-401 Ostrołęka, Poland
Scope of application and products	Repair, manufacture, fastening and modernisation of pressure equipment, power systems and industrial equipment.
The welding methods used (according to EN ISO 4063)	111 - Manual metal arc welding (metal arc welding with covered electrode) 131 - MIG welding with solid wire electrode 135 - MAG welding with solid wire electrode 136 - MAG welding with flux cored electrode 141 - TIG welding with solid filler material (wire/rod) 141/111 – TIG welding with solid filler material (wire/rod) / Manual metal arc welding (metal arc welding with covered electrode). 143 - TIG welding with tubular cored filler material (wire/rod) 311 - Oxyacetylene welding
The base materials used (groups according to ISO/TR 15608)	1, 2, 3, 4, 5, 6, 7, 8, 10, 43, 45, 46.
Characteristics of products	Length up to 20,0 m Material thickness up to 120,0 mm Pipe diameters above 6,75 mm Range of wall thicknesses from 1,0 to 120,0 mm
Welding supervisor	Mateusz Walkiewicz, IWE/IWI-C/EWI-C Deputy: Andrzej Pilarski, EWE, Deputy: Marcin Wojciechowski, IWE/EWE
Supervision of non-destructive testing	Piotr Kosecki, VT2, PT2, RT2 ORS2 Deputy: Marcin Lewandowski, VT2, PT2, RT2 ORS2
Remarks:	This certification was granted in accordance with the certification program PW 02 01.03.2019.

TÜV Thüringen Polska ★ Centrum Certyfikacji ★

Katowice, 24.05.2024

Dominik Bartecki
Director of the Certification Centre